



THE STAINLESS SOURCE
 800.247.0918 PH 715.796.5858 FX 715.796.5859
 1890 GUY METALS DR HAMMOND WI 54015

WWW.GUYMETALS.COM

PRODUCT LINE

BAR PRODUCTS & FLAT ROLL

| PRODUCT | SIZE DESCRIPTION | GRADE | OTHER COMMENTS |
|---|---|--|---|
| STAINLESS STEEL BAR PRODUCTS | | | |
| ROUND BAR 12' R/L | 1/8" - 16" diameter | 303, 304L, 316L 17-4PH | Bearing shaft quality, accuracy stock. Other grades & saw cutting available |
| HEX & SQUARE BAR 12' R/L | 3/16" - 3" | 303, 304/304L & 316L | Other Grades available |
| ANGLES EQUAL /UNEQUAL LEG 20' - 22' R/L | 3/4" - 6" legs 1/8" - 1/2" thick | 304/304L & 316L | |
| TRUE MILL FLAT BAR 12' R/L | 1/2" - 6" width 1/8" - 2" thick | 303, 304/304L & 316L | ASTM A479 |
| PLATE-CUT FLAT BAR 12'L | 3/4" - 6" width 1/8" - 1/2" thick | 304/304L & 316L | ASTM A240 |
| CHANNELS 20-22' R/L | 3"x 4.1#/ft to 15"x 33.9#/ft | 304/304L & 316L | |
| BEAMS 20-22' R/L | 3"x 5.7#/ft to 12"x 40.78#/ft | 304/304L & 316L | |
| TEE BAR 20-22'R/L | 1-1/2" - 4" legs 3/16 - 3/8" thick | 304L | |
| HALF ROUNDS 20-22'R/L | 1/2" 5/8" & 3/4" | 304L | |
| STAINLESS STEEL FLAT ROLL PRODUCTS | | | |
| SHEET STOCK | 0.250 - 24 gauge 36", 48", 60" & 72" width | 304, 304L, 316L 2B, #4, #8 Finishes | Standard lengths stocked and special lengths available upon request. |
| PLATE | 3/16"-3" thick 48", 60", 72", 96" & 120" width | 304/304L & 316L | Cut-to-length up to 3/8" thick x 72" wide. Plasma & water-jet processing in-house |
| DIAMOND TREAD PLATE | 1/8" - 3/8" thick 48" & 60" width 96", 120" & 144" length | 304L | 316L available on request |

STAINLESS STEEL PRODUCTS

SHEET • PLATE • BAR PRODUCTS
 TUBE • PIPE • FITTINGS & VALVES

ALUMINIUM PRODUCTS

SHEET, PLATE & SHAPES

IN-HOUSE PROCESSES

POLISHING • PIT-FREE DAIRY POLISHING
 CUT-TO-LENGTH LINE • SHEARING
 WATER-JET • PLASMA
 TUBE LASERS & SAW CUTTING

DAILY DELIVERY

MPLS/ST PAUL METRO
 & WISCONSIN

WEEKLY ROUTES

MINNESOTA • IOWA
 NORTH & SOUTH DAKOTA





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PRODUCT LINE

TUBE, PIPE & FITTINGS

| PRODUCT | SIZE DESCRIPTION | GRADE | OTHER COMMENTS |
|--|--|-------------------------------|---|
| STAINLESS STEEL TUBE | | | |
| ROUNDS, SQUARE & RECTANGLES 20'L - A554 | 1/2" to 12" dimensions, .065" - .500" wall thickness | 304 in Mill Finish & Polished | 316L available on request |
| SANITARY TUBE 20'L - A270 | 1" - 4" OD sizes .065" & .083" | 304L & 316L | Dairy Tube |
| WELDED TUBE 20'L - A249/A269 | 1" - 4" OD sizes .065" & .120" | 304L & 316L | Mechanical Tubing |
| SEAMLESS TUBE 20'L - A213/A269 | 1/4" - 1" OD sizes .028" - .120" | 304L & 316L | Seamless Instrumentation Tubing |
| SEAMLESS MECHANICAL TUBE (HOLLOW BAR) 20'R/L - A269/A511 | 1" - 10" OD sizes 3/16" - 1" wall thickness | 304L & 316L | Seamless Mechanical Tubing |
| STAINLESS STEEL PIPE | | | |
| WELDED PIPE 20' R/L - A312 | 1/4" - 24" schedule 5, 10, 40, 80 | 304L & 316L | Duplex 2205 is available |
| SEAMLESS PIPE 17'-24' R/L - A312 | 1/4" - 16" Schedules 10, 40, 80, 160, XX | 304L & 316L | Duplex 2205 and other grades available |
| STAINLESS STEEL FITTINGS | | | |
| BUTTWELD FITTINGS | 1/2" - 24" Schedules 10, 40 & 80 | 304L & 316L | Elbows, Tees, Conc/Ecc Reducers, Caps, Stub Ends |
| FLANGES | 1/2" - 24" 150# & 300# | 304L & 316L | Slip-on, Weld-Neck, Socket Weld, Thrd, Lap-Joint, Blind |
| 150# CAST | 1/4" - 4" threaded & Socket Weld | 304 & 316 | Couplings, 45L, 90L, Street 90L Tees, Inserts, Hex Bushings, Unions, Plugs, Cap, Weld Spuds |
| 3000# PRESSURE FITTINGS | 1/4" - 4" threaded & Socket Weld | 304L & 316L | Couplings, 45L, 90L, Street 90L, Tees, Inserts, Hex Bushings, Unions, Plugs, Cap |
| PIPE NIPPLES | 1/4" - 6" Schedule 40 Close - 12" length | 304L & 316L | Threaded One-End and Schedule 80 available on request |
| STAINLESS STEEL VALVES | | | |
| VALVES | 1/4" - 8" Ball, Gate, Globe, Check, "Y" Strainer | 316 Body | Threaded, Socket Weld Butt Weld, Sanitary Clamp-End, Flanged-Ends |

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ALUMINIUM PRODUCTS
 SHEET, PLATE & SHAPES

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 CUT-TO-LENGTH LINE • SHEARING
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ALUMINIUM PRODUCTS

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| ALUMINIUM SHEET, PLATE & SHAPES | | | |
| SHEET STOCK | .025"-.250" thick 48" & 60" width 96", 120", 144" & 240" length | 3003, 5052, 6061 | Special cut-to-length sizes available from coil |
| PLATE | .250" - 4" thick 48" & 60" width 96", 120", 144" & 192" length | 5052, 6061 | |
| TREAD PLATE | .063" - .500" thick 48" & 60" width 96", 120", 144" & 192" length | 3003, 6061 | Custom lengths available on request |
| SHAPES | All shapes and sizes | 6061, 6063 | On request |

IN-HOUSE PROCESSES

| PROCESS TYPE | DESCRIPTION |
|--------------------------|---|
| PIT-FREE DAIRY POLISHING | Stainless steel finishes in Standard and Dairy Pit-Free in #3, #4, and #6. Sheet and plate up to 60" wide. Bar, pipe and tube up through 8" along with custom parts and shapes. |
| POLISHING | Stainless steel finishes in Standard and Dairy Pit-Free in #3, #4, and #6. Sheet and plate up to 60" wide. Bar, pipe and tube up through 8" along with custom parts and shapes. |
| CUT-TO-LENGTH LINE | GMI's new precision blanking line can handle stainless materials 72" wide & up to 3/8" thick. It is capable of producing blanks with length tolerances of +/- .005". |
| SHEARING | Cincinnati Plate Shear with capabilities of shearing stainless steel plate up to 3/8" thick by 12 feet wide. |
| WATER-JET | Big 15' by 40' two head table with capabilities to cut 11 gauge up to 6" thickness in stainless steel. From small precision parts to heavy plate, water-jet cutting eliminates heat-affected zone, reduces secondary finishing and saves on material costs. |
| PLASMA | Plasma flame cutting on stainless steel up to 3" thickness. 2 Tables 10' X 30'. We can use CAD files, DXF files or shop drawings to insure we deliver what you need. |
| SAW CUTTING | Amada Band Saws with capabilities to precision cut from 0.500" to 24" diameter. |
| CNC MACHINING | Large Capacity Machining with 80" turning capabilities |
| CNC TUBE LASERS | CNC Tube Laser Cutting Systems for production processing. |

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